

HONGSA MINE MOUTH POWER PROJECT
Material Handling System Package

AUTOMATION
TECHNICAL DATA SHEET OF VVVF DRIVE
FOR
WINCH DRIVE - WASTE LINE2 - M5 & M9
(Electrical - Group 30)

SANDVIK ASIA PRIVATE LIMITED
 SANDVIK MINING SYSTEMS

■ ISSUED FOR ERECTION



 DHRUBA JYOTI SARKAR
 Date....29/08/14....

| Rev | Date | Description | Prepared | Checked | Approved |
|-----|------------|---------------------|----------|---------|----------|
| A | 16.12.2013 | ISSUED FOR APPROVAL | AP-D/LV | ARR | ARR |
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| CLIENT | | HONGSA POWER COMPANY LIMITED | | | | |
| HONGSA POWER | | DRG. NO. | | | | |
| This drawing is confidential and our intellectual property. It must not be reproduced nor transferred to or brought within the reach of third parties without our written permission. Likewise, the receiver is not allowed to use this drawing as a basis for manufacture. Violation of the above conditions will result in legal prosecution. Sandvik Mining and Construction Materials Handling GmbH & Co KG | | Released for Approval | | | | |
| | | Date | 04.12.2013 | | | |
| | | Signed | ARR | | | |
| | | Date | Name | Scale | | |
|   | | Designed | 04.12.2013 | AP-D/LV | Material | |
| ABB LTD, Bangalore Sandvik Mining and Construction Materials Handling | | Drawn | 04.12.2013 | AP-D/LV | | |
| Title WINCH DRIVE - WASTE LINE2 - M5&M9 | | Checked | 04.12.2013 | ARR | Mass | |
| C1043-HONGSA MINE MOUTH POWER PROJECT-COAL HANDLING SYSTEM | | Signed | 04.12.2013 | ARR | | |
| TECHNICAL DATA SHEET OF VVVF DRIVE | | Sandvik Drg. No. 1043C00M-30-812-01 | | Sheets Encl. | Rev. | Size |
| | | ABB DRG.NO. 3BYN463001-DGT | | 1 | A | A4 |

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|-------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------|
| | Project: M/S HONGSA MINE MOUTH POWER PROJECT | |
| | DRAWING NO. | |
| | ABB DOC NO. | 3BYN463001-DGT |
| | DATA SHEET for winch M5,M9 | |
| | | |
| Sl.No | Description | 30 kW |
| Variable Voltage Variable Speed Drives Systems | | |
| 1 | Manufacturer's Name | M/s ABB ltd. |
| 2 | Type & FrameSize | ACS800-04-0050-5 |
| 3 | Quantity | 2 |
| 4 | Application | Winch |
| 5 | Enclosure Protection Rating | IP-42 |
| 6 | Output Current Rating at ambient temperature (45 Deg. C) | 61.75 (I cont) |
| 7 | % Derating considered for specific ambient | 1% every 1 °C above 40 °C |
| 8 | Rated Voltage (volts) | 500V |
| 9 | Output Frequency Range (Hz) | 0-300Hz |
| 10 | Number of Phases and frequency (Hz) | 3Phase, 50 Hz |
| 11 | Rectifier type & Design | 6 Pulse Diode bridge |
| 12 | Inverter type & Design | IGBT based |
| 13 | Min/Recommended/Max switching frequencies (kHz) | 3kHz |
| 14 | Filters | |
| | a) Lineside | Inbuilt |
| | b) Loadside | NA |
| 15 | Drive input | SFU-125A |
| 16 | Output Modulation method | PWM/DTC |
| 17 | Speed Accuracy (+/- %) | 10% of motor slip |
| 18 | Response Time (Speed) | <5ms with nominal Torque |
| 19 | Response Time (Torque) | <5ms with nominal Torque |
| 20 | Degree of Protection for enclosure | IP42 |
| 21 | Type of Cooling | Drive module internal |
| 22 | Cooling Air/Fluid flow required (L/S) | 250 m ³ /h |
| 23 | Load Cycle - Continuous or otherwise | 150% OL for 60s every 300s |
| 24 | Whether VVFC suitable for outdoor location | No |
| 25 | Drive control capabilities | |
| | a) Start/Stop Push Buttons. | On CDP |
| | b) Profibus control | Yes |
| | c) Describe VVFC display (colour or B&W, # of lines, # of characters per line, graphics. Attach sample image.) | 4 line, 20 character AlphaNumeric detachable display |
| 26 | Permissible % variation in | |
| | a) Voltage | 10% |
| | b) Frequency | 5% |
| 27 | Load Parameters at rated voltage & frequency | |
| | a) Output Frequency (Hz) | 0-300Hz |
| | b) Full Load Current (Amps) | Same as Motor FLC |
| | c) No load current | Same as Motor No Load Current |
| | d) VVFC heat dissipation (kW) | 990W |
| 28 | VVFC Efficiency At 100% Speed | |
| | a) at full rated torque | approx 98% |
| | b) at 75% of full load torque | approx 96% |
| | c) at 50% of full load torque | approx 94% |
| 29 | Drive Power Factor range | |
| | a) at rated speed, torque | 0.98 (Fundamental) |
| 30 | Space Heaters for Anticondensation | Considered |
| 31 | Dimensions: (width)X(height)X(depth) (m) if broke down for shipping, list total size & size off largest single piece) | |
| | a) VVFC | 0.5m*0.6m*2.24m (Width*Depth*Height) |
| 32 | Weight (kg) | |
| | a) VVFC | Approx 200 |
| 33 | Maximum recommended cable length | 300 meter |
| | | |
| | SIGN: | |